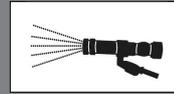
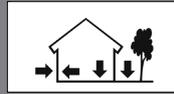




# SCHÖNOX® BM 30

## Rapid Universal Repair Mortar

Sturdy, resin-modified cement based repair mortar for filling holes on walls and floors. Quickly ready for laying. Consumption reduction by 30 % due to use of lightweighted fillers. High physical properties. Little shrinkage. For internal and external application.



## Product characteristics

- EMISSION CLASS EC 1<sup>PLUS</sup>: very low emission
- sturdy
- dust reduced
- ready for laying after approx. 3 hours
- contains lightweighted fillers
- very low consumption / very high coverage
- waterproof
- frost resistant
- sprayable
- rapid setting and hardening
- suitable for application on subfloor heating systems
- low tension/stress
- synthetic resin-modified
- layer-thickness 3 to 30 mm without aggregates
- low in chromate according to REACH

## Applications

**SCHÖNOX BM 30 is suitable for patching, filling, repairing and levelling:**

- under ceramic coverings and natural stones
- of staircase steps and platforms
- as a repairing mortar for filling holes and deepenings
- for forming sloping screeds
- of subfloors under self levelling SCHÖNOX floor levelling compounds

**SCHÖNOX BM 30 is used in particularly for full-surface levelling:**

- on balconies and terraces
- in wet areas
- in swimming pools

In outdoor and wet areas is SCHÖNOX BM 30 be protected by a SCHÖNOX waterproofing membrane and tiles.

## Substrates

**SCHÖNOX BM 30 is suitable for levelling, smoothing and repairing of:**

- concrete (at least 3 months old)
- aerated concrete

- cement plaster, lime-cement plaster (CS II, CS III of CS IV according to EN 998-1, compression strength  $\geq 2,5 \text{ N/mm}^2$ )
- masonry
- cement and rapid cement screeds
- calcium sulphate based screeds
- old ceramic coverings

## Requirements of substrate

- Adequate strength, load bearing capacity, dimensional stability and permanent dryness.
- Free of residues which reduce adhesion, e.g. dust, dirt, oil, fat and loose particles.
- Surface treatments or any "friable" areas of the subfloor must be mechanically removed and the subfloor repaired with SCHÖNOX levelling compounds as required.
- With subsequent installation of ceramic coverings, cement screeds are required to be at least 28 days old, match strength class F4 and display a residual moisture reading of  $\leq 2.0 \text{ CM-\%}$ .
- Calcium sulfate screeds should have a reading of  $\leq 0.5 \text{ CM-\%}$  (heating screeds  $\leq 0.3 \text{ CM-\%}$ ).
- Old, ceramic coverings and natural stones should be firmly laid, thoroughly cleaned and eventually abraded.
- Old brickwork and plaster should be solid and air-dried.
- Rooms in buildings without a basement, are to be sealed against rising dampness in compliance with the standard.
- The requirements of the relevant valid standards, guidelines and data sheets apply.

## Priming

- **normal absorbent substrates such as:**
    - cement screeds
    - rapid cement screeds
    - concrete
- prime with SCHÖNOX KH (1:3) or SCHÖNOX KH FIX .

## Technical data

- Pot life: approx. 40 minutes at +20 °C
- Ready for foot traffic: after approx. 3 hours
- Ready for covering:
  - after approx. 3 hours for ceramic coverings
  - after approx. 24 hours for natural and artificial stone
- Application temperature: not below +5 °C
- Material consumption: approx.  $1,4 \text{ kg/m}^2/\text{mm}$  as a bonding slurry approx.  $0,7 \text{ g/m}^2$
- Reaction to fire: E

All values are approximate and are subject to climatic fluctuations.



# SCHÖNOX® BM 30

## ■ wall substrates such as:

- smooth, sound concrete (formed)  
Sprayed-on daub (MG P III) or a bonding layer with SCHÖNOX Q4 RAPID applied with a 4 mm notched trowel. The bonding layer respectively the sprayed-on daub must be completely hardened before subsequent treatment. Before applying the sprayed-on daub, highly absorbent substrates can be damp wetted.

## ■ non-absorbent, smooth, sound substrates such as:

- ceramic coverings, stable, thoroughly cleaned and if necessary abraded prime with SCHÖNOX SHP.

## ■ calcium sulphate substrates such as:

- calcium sulphate screeds  
prime with SCHÖNOX KH (1:1) (drying time at least 24 hours) or SCHÖNOX KH FIX (drying time at least 1 hour).  
We recommend a sanded sub-coat of SCHÖNOX GEA or SCHÖNOX HP RAPID for layer-thickness exceeding 10 mm. Instead of sanding, SCHÖNOX GEA or SCHÖNOX HP RAPID can be primed with SCHÖNOX SHP.

## ■ Breakouts, holes, repair of plastering

Make of a bonding slurry with 1 part SCHÖNOX KH, 3 parts of water and appr. 5 parts SCHÖNOX BM 30 (spreadable consistency). Before applying the sprayed-on daub, highly absorbent substrates can be damp wetted. Pay attention that the mortar is applied wet in wet into the bonding slurry. For thick layers work in first a thin layer into the bonding slurry.

## Mixing ratio

- For 20,0 kg SCHÖNOX BM 30 approx. 4,0 l water

## Sprayed-on daub:

- 1 part SCHÖNOX KH, 3 parts water and SCHÖNOX BM 30 adjusted to a sprayable consistency.

## Recommended method of working

- Using a clean receptacle, add SCHÖNOX BM 30 to cold clean water to form a homogeneous mixture. Use of a mixer with 600 rpm is recommended.

- Do not mix more material than can be handled within 40 minutes.

- Apply SCHÖNOX BM 30 in one layer, particularly for wall applications. If SCHÖNOX BM 30 is multi-layered applied, layer thickness and strengths are not allowed to increase. The maximum layer thickness may not be exceeded in case of multi-layer application.

- SCHÖNOX BM 30 can also be applied with the spraying method. Please ask for additional information.

- Using SCHÖNOX BM 30 for wall applications, particularly for smooth and sound substrates as well as for levelling in layer thickness > 20 mm we recommend a sprayed-on daub or a bonding layer with SCHÖNOX Q4 RAPID. If in doubt, please obtain supplementary information.

- Preparation of sprayed-on daub: See Mixing Ratio. On the cleaned and maybe matte wetted substrate apply the spray-on daub by e.g. using a trowel. Drying time approx. 2 - 3 hours. In case of high temperatures protect the sprayed-on daub against fast dehydration.

- For levelling works on concrete the levelling is done in accordance with the laid covering directly before the laying of the covering starts.

- Protect curing SCHÖNOX BM 30 levelling layers from high ambient temperatures, direct sunlight and draughts.

- High temperatures accelerate, low temperatures slow down the setting.

- Clean tools in water immediately after use.

## Packaging

- 20,0 kg paper sack with handle

## Storage

- Store SCHÖNOX BM 30 in cool, dry conditions.
- Storage life of 6 months (in closed packaging).
- Opened packages should be closed immediately and used up as soon as possible.

## Disposal

- Empty packaging completely and dispose of in accordance with regulations
- For the disposal of product residues, waste water and containers with adherent product residues please follow the local governmental regulations.

## EMICODE

- EC 1<sup>PLUS</sup>: very low emission

## GISCODE

- ZP1 - cement products, low in chromate

## EPD - Self-declaration

Sika Deutschland GmbH declares that the product fulfills the criteria for modified mineral mortars of group 1.

## ENVIRONMENTAL PRODUCT DECLARATION

acc. to ISO 14025 and EN 15804

## Owner of declaration

FEICA - Association of the European Adhesive and Sealant Industry

## Editor

Institut für Bauen und Umwelt e.V. (IBU)

## Program owner

Institut für Bauen und Umwelt e.V. (IBU)

## Number of declaration

EPD-FEI-20160042-IBG1-EN

## Date of issue

23.05.2016

## Valid until

22.05.2021

## Instructions

- All values are approximate and are subject to local climatic fluctuations.
- SCHÖNOX BM 30 contains cement. Alkaline reaction when it comes in contact with moisture, therefore protect skin, eyes and respiratory system. Do not breathe in dust. In case of contact rinse immediately with plenty of water. In case of contact with eyes seek additional medical advice.
- Please follow the relevant product data sheets when using complementary products. If in doubt, we recommend

# SCHÖNOX® BM 30

obtaining further information from the manufacturer.

The applicable recommendations, guidelines, DIN regulations and safety data sheets are to be observed, together with the recognised architectural and engineering regulations. We guarantee that our products leave the factory in perfect condition. While our recommendations for use are based on tests and practical experience, they can only provide general guidance without any assurance as to product characteristics, since we have no influence over the conditions on site, the execution of the work or the method of processing. This product data sheet supersedes all previous editions.



The Sika management system is certified to ISO 9001 and 14001 by SQS

**Sika Deutschland GmbH**  
**Subsidiary Rosendahl**  
**P.O. Box 11 40**  
**D-48713 Rosendahl / Germany**  
**Phone +49 (0) 2547-910-0**  
**Fax +49 (0) 2547-910-101**  
**E-mail: [info@schoenox.de](mailto:info@schoenox.de)**  
**[www.schoenox.com](http://www.schoenox.com)**