Floor adhesive developed for gluing of all type of parquet. SMP based, 1 component.

- Alkaline stable
- Contains no water
- Elastic glue joint
- Free from solvent
- Suitable for floor heating
- Easy application, can be applied standing with Casco Parkett X press machine

**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Material</th>
<th>Trowel</th>
<th>Amount</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lamella parquet</td>
<td>6118</td>
<td>2 m²/l</td>
</tr>
<tr>
<td>Max. 65% RH</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mosaic / Rod parquet</td>
<td>6118</td>
<td>2 m²/l</td>
</tr>
<tr>
<td>Max. 65% RH</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Billet Parquet</td>
<td>6119</td>
<td>1 m²/l</td>
</tr>
<tr>
<td>Max. 65% RH</td>
<td></td>
<td></td>
</tr>
<tr>
<td>All type of parquet</td>
<td>6119</td>
<td>1 m²/l</td>
</tr>
<tr>
<td>Over 65% RH. up to max. 85% RH</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**ENVIRONMENTAL ASPECTS**

**Handling and cleaning instructions**
When working with adhesives, cleanliness must be observed. Therefore always work carefully and systematically in order to avoid an unnecessary spillage.

In case of skin contact, use Casco Brutal Wipes. Clean application tools with white spirit or Casco Brutal Wipes.

For further information, see Safety Data Sheet, Classification, Composition and Properties.

**Disposal**
Empty packages completely and dispose in accordance with local regulations.

For disposal of product residues, waste water and containers with adherent product residues, follow local governmental regulations.
REQUIREMENT OF SUBFLOOR
Before installing the covering make sure that the subfloor is clean, even and dust free and has an adequate strength, bearing strength, dimensional stability and is permanent dry.

The moisture content in the concrete must not exceed 85% RH and the chipboard moisture quota should be 8-12%. If moisture in concrete is higher than 65% RH, but maximum 85% RH please contact technical service for consultation.

The unevenness should not exceed 3mm over 2m. Note that lamella parquet has higher requirements regarding evenness. If the subfloor is concrete it should be steel grinded and carefully vacuumed. If the subfloor is a gypsum based leveling compound, do not grind to avoid dust that will reduce the adhesion. If use of leveling compound, use a quality which has a minimum tensile strength of 1.5 MPa.

Windows and doors must be installed in the room where the parquet is to be laid, to assure necessary conditions, see above. These conditions must be kept for at least one week prior installing the parquet.

All other room decorating, like painting and wall paper hanging should be finished before installation.

The air humidity should be measured by using a hygrometer. It is important that the normal temperature and air humidity of the room are reached before the parquet is installed.

If there are uncertainties in using the product, contact our Technical Department for advice.

RECOMMENDED METHOD OF WORKING

ON POROUS SUBFLOORS
Spread the adhesive with a toothed trowel (6118, 6119 or Casco Parkett X press Machine). Don’t use more adhesive than necessary to give a good over-wetting during the stated open time. Do not use any kind of primer before applying the adhesive.

Firmly press the parquet in the adhesive and check that the whole covering area has full contact with the adhesive.

Install the material in the wet adhesive. Do not spread more adhesive than can be used in 20 minutes.

ON NON-POROUS SUBFLOORS
Please contact technical service

PACKAGE
10 liter
2 x 4,2 liter sausage for the Parkett X press machine

DISCLAIMER
The applicable recommendations, guidelines and safety data sheets are to be followed, together with architectural and engineering regulations, also make sure to follow the recommendations from the material manufacturer with regards to temperature and RH.

Our recommendations are based on tests and practical experiences, however, they can only provide general guidance since we have no influence over the conditions on site, the execution of the work or the method of processing.

This product data sheet supersedes all previous editions.

The different gluing phases when installing a floor covering

<table>
<thead>
<tr>
<th>Pre Assembly time</th>
<th>Assembly time (Wet Gluing)</th>
<th>Post Ass. Time (Tacky Gluing)</th>
<th>Heat Re-activation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Time needed to dry out the adhesive on for example non absorbent substrates, to avoid blisters. Not all adhesives have a drying time, some needs to be covered directly.</td>
<td>The time span when the covering can be laid on the adhesive/subfloor.</td>
<td>The time during which the covering is installed (cut and fixed to walls etc).</td>
<td>The time span where the adhesive has dried but it is possible to re-active the bonding with heat.</td>
</tr>
</tbody>
</table>

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Certified according: