PRODUCT DATA SHEET
CascoProff TapeFix

WATER BASED ADHESIVE WITH TAPE EFFECT FOR EASY REPLACEMENT.

DESCRIPTION

Water based adhesive with tape effect which make it easy to change textile or textile with PVC backing tiles. Can be used on both absorbent and non-absorbent subfloors.

USES

- Textile
- Textile with PVC backing tiles

CHARACTERISTICS / ADVANTAGES

- Free from organic solvent
- Ready mixed
- Suitable for floor heating
- Good tack, and long assembly time

PRODUCT INFORMATION

<table>
<thead>
<tr>
<th>Composition</th>
<th>Copolymer of acrylic dispersion</th>
</tr>
</thead>
<tbody>
<tr>
<td>Packaging</td>
<td>10 liter plastic bucket</td>
</tr>
<tr>
<td>Colour</td>
<td>White</td>
</tr>
<tr>
<td>Shelf life</td>
<td>At least 12 months if stored in minimum +10 °C in well closed packages.</td>
</tr>
<tr>
<td>Storage conditions</td>
<td>May not be exposed to temperatures below 0 °C and above +30 °C.</td>
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<tr>
<td>Density</td>
<td>Approx. 1000 kg/m³</td>
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<tr>
<td>Consistency</td>
<td>Thixotropic</td>
</tr>
<tr>
<td>Solid content by weight</td>
<td>Approx. 48 %</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Approx. 625 mPa.s, Brookfield RVT, sp 4, 100 rpm, 20 °C</td>
</tr>
</tbody>
</table>

APPLICATION INFORMATION

<table>
<thead>
<tr>
<th>Consumption</th>
<th>Coverage: Even backing: 1 liter / 10-20m², Uneven backing: 1 liter / 5-10m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>Substrate Temperature</td>
<td>Application temperature: +18 °C to +23 °C and 20–70 % RH. The climate must be maintained for at least 96 h (4d) for optimal result.</td>
</tr>
<tr>
<td>Substrate Moisture Content</td>
<td>The moisture content in the concrete must not exceed 85 % RH and the chipboard moisture quota should be 8-12 %.</td>
</tr>
<tr>
<td>Application Time</td>
<td>Pre assembly time, appr. 60 minutes; assembly time, 60-180 minutes</td>
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</tbody>
</table>

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CascoProff TapeFix
March 2020, Version 02.01
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APPLICATION INSTRUCTIONS

RECOMMENDED METHOD OF WORKING

When using CascoProff TapeFix on new produced concrete we recommend minimum 10 mm self leveling compound.
1. Spread the adhesive with a roller adapted to subfloor and coverings. Don’t use more adhesive than necessary. Wait for approx. 60 minutes before applying coverings, the adhesive should be transparent. To prolong the assembly time use Casco primer before applying the adhesive.
2. Install covering after approx. 60 minutes or when it is dry and rub thoroughly to press out all the air to achieve a good contact between the adhesive and the covering, for best result use a carpet roller.
3. Check that the whole covering area has full contact with the adhesive.

Re-installation
The floor covering is removed from the sub floor and if necessary, apply new adhesive before installing the new material. In case of residuals from the backing, cleaning of the floor is necessary.

CLEANING
Wet adhesive can be cleaned off with water. Semi-dry or dry adhesive can be cleaned or removed with soapy water with high alkalinity. Complete removal of TapeFix is not guaranteed from ceramic tiles, natural stones, parquet, linoleum and other open porous coverings.

SUBSTRATE PREPARATION
Before installing the covering make sure that the subfloor is clean, even and dust free and has an adequate strength, bearing strength, dimensional stability and is permanent dry.
The moisture content in the concrete must not exceed 85 % RH and the chipboard moisture quota should be 8-12 %.

MIXING
Shake before use.

CLEANING OF EQUIPMENT
Always make sure to use suitable gloves and goggles when handling the product.

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Work carefully and systematically in order to avoid unnecessary spillage. In case of skin contact, wash with soap and water. In case of eye contact, rinse thoroughly with water. Clean application tools with water before the adhesive has dried. Dried adhesive is dissolved in ethanol. For further information, see Safety Data Sheet.

APPLICATION
Roller adapted to the amount of adhesive

BASIS OF PRODUCT DATA
All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS
Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

ECOLOGY, HEALTH AND SAFETY
For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES
The information, and, in particular, the recommendations relating to the application and end-use of Casco products, are given in good faith based on Sika’s current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika’s recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product’s suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or on the website www.casco.eu.