Suitable for gluing most types of PVC-, (with or without backing), some linoleum- (without polyurethane treatment) and textile floor coverings.

- Good adhesion
- Good wet tack.
- Suitable for floor heating
- Contains no APEO
- Suitable for castor wheels

**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Material</th>
<th>Absorbent subfloor</th>
</tr>
</thead>
<tbody>
<tr>
<td>Homogenius PVC</td>
<td>4-5 m²/l</td>
</tr>
<tr>
<td>Cusion vinyl</td>
<td>4-5 m²/l</td>
</tr>
<tr>
<td>Textile</td>
<td>3-3,5 m²/l</td>
</tr>
<tr>
<td>Linoleum</td>
<td>3-3,5 m²/l</td>
</tr>
</tbody>
</table>

**APPLICATION DATA**

**Application temperature:** +18°C to +23°C and 20–70% RH. The climate must be maintained for at least 96 h (4d) for optimal result.

**Mixing:** Stir before use.

**Tools:** Toothed trowel e.g. Casco hard metal trowel 6108, 6118 or 6121

**Coverage:** 1 liter / 3-6 m²

**Application time** Assembly time, appr. 0–30 minutes.

**Resistance:** Good heat resistance and no discoloration.

**Storage life:** At least 12 months if stored in minimum +10°C in well closed packages. May not be exposed to temperatures below 0°C and above 30°C.

**ENVIRONMENTAL ASPECTS**

**Handling and cleaning instructions**

When working with adhesives, cleanliness must be observed. Therefore always work carefully and systematically in order to avoid an unnecessary spillage.

In case of skin contact, wash with soap and water. Clean application tools with water before the adhesive has dried. Dried adhesive is dissolved in ethanol.

For further information, see Material Safety Data Sheet, Classification, Composition and Properties.

**Disposal**

Empty packages completely and dispose in accordance with local regulations.

For disposal of product residues, waste water and containers with adherent product residues, follow local governmental regulations.
REQUIREMENT OF SUBFLOOR
Before installing the covering make sure that the subfloor is clean, even and dust free and has an adequate strength, bearing strength, dimensional stability and is permanent dry.

The moisture content in the concrete must not exceed 85% RH and the chipboard moisture quota should be 8-12%.

RECOMMENDED METHOD OF WORKING
When using materials with a backside that has been grinded it is important to know that the material must always be installed in the wet stage of the adhesive and that the application time for this type of material must not exceed 30 minutes

ON POROUS SUBFLOORS
1. Spread the adhesive with a toothed trowel. Don’t use more adhesive than necessary to give a good over-wetting during the stated open time.
2. Install material at once or after a very short open time and rub thoroughly to press out all the air to achieve a good contact between the adhesive and the covering.
   For best result use a carpet roller.
3. Check that the whole covering area has full contact with the adhesive

Note: For best result, linoleum shall be installed on a porous subfloor and in wet adhesive. When installing DLW linoleum, we recommend CascoLin Extra.

PACKAGE
10 liter

The different gluing phases when installing a floor covering

<table>
<thead>
<tr>
<th>Pre Assembly Time</th>
<th>Assembly Time (Wet Gluing)</th>
<th>Post Ass. Time (Tacky Gluing)</th>
<th>Heat Re-Activation</th>
<th>Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pre assembly time</td>
<td>Assembly time</td>
<td>Post Assembly time</td>
<td>Heat re-activation</td>
<td>Time</td>
</tr>
<tr>
<td>Time needed to dry out the adhesive on for example non absorbent substrates, to avoid blisters. Not all adhesives have a drying time, some needs to be covered directly.</td>
<td>The time span when the covering can be laid on the adhesive/subfloor.</td>
<td>The time during which the covering is installed (cut and fixed to walls etc).</td>
<td>The time span where the adhesive has dried but it is possible to re-active the bonding with heat.</td>
<td></td>
</tr>
</tbody>
</table>

DISCLAIMER
The applicable recommendations, guidelines and safety data sheets are to be followed, together with architectural and engineering regulations, also make sure to follow the recommendations from the material manufacturer with regards to temperature and RH.

Our recommendations are based on tests and practical experiences, however, they can only provide general guidance since we have no influence over the conditions on site, the execution of the work or the method of processing.

This product data sheet supersedes all previous editions.