Textillim 2955

Is intended for rough textile fabrics, e.g. jeans, working clothes, tents and likely.

Is suitable for cotton, wool, linen, polyester, acrylic/wool, polyester/cotton leather etc.

- High initial strength
- Adheres directly
- Water resistant washing up to +60°C.
- Can be used as a wet-gluing adhesive and also as contact glue.
- Good water resistance
- Very good long term performance

**TECHNICAL DATA**

**Basis:** Natural rubber  
**Solvent:** Water  
**Consistency:** Viscous  
**Density:** Approx. 950 kg/m³  
**Dry solids:** Approx. 57 %  
**Appearance:** White-yellow. Gets darker by ageing.  
**Service temperature:** -20°C to +70°C  
**Flash point:** None

**APPLICATION DATA**

**Application temperature:** +15°C - +25°C.  
**Tools:** Trowel or brush  
**Drying time:** Normally 10-20 minutes depending on temperature, substrate and thickness of adhesive layer.  
**Assembly time:** For patching use contact gluing: Wait about 30 minutes or until the glue is dried before assembling.  
For montage gluing (collage) assembly immediately or within 5 minutes.  
**Storage life:** Two years in unopened packages. May not be exposed to temperatures below 0°C or above +30°C.

**CHEMICAL RESISTANCE**

Resist washing up to +60°C but not chemical cleaning.

**SURFACE PREPARATION**

Joint interface must be clean, dry and free from oils, loose aggregates, laitance, release agents, waterproofing and other contaminants.

Surfaces must not be impregnated.

**DIRECTIONS FOR USE**

For patching is contact gluing the best way; apply the glue on both surfaces and wait until the glue is dried. This normally takes 30 minutes. Press surfaced together with the highest possible pressure. The glue will fix immediately. The fitting must be done with precision as no adjustment is possible after bonding.

For montage gluing (collage); apply the glue on one surface, press together at once or wait maximum for 5 minutes. Preferably not to be used on thin textiles as the glue may penetrate and cause staining. Clean glue spots immediately with water.

**HANDLING AND CLEANING INSTRUCTIONS**

When working with adhesive, cleanliness must be observed. Therefore always work carefully and systematically in order to avoid unnecessary spillage.

To remove glue from skin use soap and water before the glue has dried.

Equipment, tools are removed with water if the glue is un-dried. Cured adhesive can with some effort be removed with Casco Limtvätt or white spirit or has to be removed.
mechanically.

On skin, uncured adhesive is wiped off with a rag, then wash with soap and water.

Keep out of reach of children.

Do not empty into drains.

**ENVIRONMENTAL ASPECTS**

For additional health and safety information consult the Safety Data Sheet.