**Hot Melt Sticks**

6306, 6307, 6308

General-purpose adhesives with good adhesion to many surfaces. It has a high viscosity, which makes it suitable for porous substrates, such as fabric and foams. It is also good for many packaging applications, including deep freeze, with a temperature resistance down to -30°C.

Intended to use together with Casco Hot Melt Gun.

<table>
<thead>
<tr>
<th>Product No.</th>
<th>Name</th>
<th>Size</th>
<th>Tools Glue Gun</th>
</tr>
</thead>
<tbody>
<tr>
<td>6306</td>
<td>Hot Melt Sticks</td>
<td>8mm 12 x 12 st</td>
<td>6303 / HotMelt Gun SL 10</td>
</tr>
<tr>
<td>6307</td>
<td>Hot Melt Sticks</td>
<td>11x200 mm 10 x 20 st</td>
<td>6304 / HotMelt Gun SL 40</td>
</tr>
<tr>
<td>6308</td>
<td>Hot Melt Sticks</td>
<td>11x300 mm 5 x 1 kg</td>
<td>6304 / HotMelt Gun SL 40</td>
</tr>
</tbody>
</table>

**TECHNICAL DATA**

- **Basis:** Ethylene Vinyl Acetate Co-Polymer
- **Solvent:** None
- **Consistency:** Stick
- **Density:** Approx. 1150 kg/m³
- **Dry solid:** 100%
- **Appearance:** Transparent
- **Service temperature:** -30°C to +75°C
- **Flash Point:** >100°C

**APPLICATION DATA**

- **Application temperature:** +195°C
- **Tools:** Glue Gun 6303 and 6304
- **Softening Point:** +87°C
- **Open time:** 15-30 sec
- **Setting time:** 10 sec
- **Storage life:** At least three years in indoor conditions.

**SURFACE PREPARATION**

The surfaces to be glued must be clean, dry and free from grease. For even better bonding slightly roughen surfaces with sandpaper. Follow the instructions of the glue gun.

**HANDLING AND CLEANING INSTRUCTIONS**

When working with adhesive, cleanliness must be observed. Therefore always work carefully and systematically in order to avoid unnecessary spillage. Remove fresh stains immediately with warm water and soap.

Cured adhesive can only be removed mechanically.

On skin, uncured adhesive is wiped off with a rag, then wash with soap and water.

Keep out of reach of children.

Do not empty into drains.
ENVIRONMENTAL ASPECTS
For additional health and safety information consult the Safety Data Sheet.

Our information is based on laboratory tests and practical experience and may, as such, be considered a guide in connection with choice of product and working method. As the user's working conditions are beyond our control, we do not assume any responsibility for the results. Our responsibility covers exclusively personal injury or damage to property which actually have been proved subsequent to faults and defects in one of the products manufactured by us.

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