Fix-It

For assembly to a broad spectrum of materials.

Can be used both indoors and outdoors.

Adhesion to cold and moist surfaces.

- Good wet tack strength
- Excellent weatherability properties
- Excellent adhesion to a broad spectrum of materials without primer.
- Easy to apply
- Very good heat- and moisture resistance

TECHNICAL DATA

Basis: Synthetic rubber in solvents
Curing system:
Solvent: Aliphatic hydrocarbons and MEK (methyl-ethyl-ketone)
Consistency: Smooth, thixotropic
Density: Approx. 1040 kg/m³
Solid content: Approx. 60 %
Flash point: -4°C
Color: Pale grey paste
Service temperature: -40°C to +90°C. Up to +100°C temporarily heat resistance.

APPLICATION DATA

Application temperature: -5°C - +30°C
Tools: Cartridge gun
Application time: 0-15 minutes (23°C/50%RH)
Storage life: Two years in unopened cartridge.

SURFACE PREPARATION

Joint interface must be clean, dry and free from oils, waterproofing and other contaminants. Remove dust, dirt, water, frost ice etc.
A thorough wire brushing, grinding, sand blasting or solvent cleaning may be required to expose clean, sound surfaces.

DIRECTIONS FOR USE

The cartridge packed product is always applied with a sealant gun. For non-porous or big surfaces press out the adhesive in strings on the substrate or on the material. Press the parts together so that the adhesive wets the two surfaces to be connected. If better tack is desired, pull the pieces apart and wait a few seconds to aerate the adhesive. Then press it together again.

For heavy materials, a temporary fixing might be needed for the time necessary to obtain adequate strength. Necessary time is dependent on the thickness of the adhesive layer, but normally 24 hours is adequate.

When gluing large surfaces of metal or other impermeable materials, apply the adhesive in straight strings to allow air to pass between the strings and ventilate away the solvents.

LIMITATIONS

Fix-It is not recommended for Styrofoam.

Among others not recommended for locations subject to water emersion and not for PE, PP, Teflon and bituminous surfaces.

HANDLING AND CLEANING INSTRUCTIONS

When working with adhesives, cleanliness must be observed. Therefore always work carefully and systematically in order to avoid unnecessary spillage.

After contact with skin, wash with soap and water.
Adhesive spots can be removed after drying by rubbing.
They can also be dissolved by using ethylacetate or Casco Limtvätt.

Keep out of reach of children.
Do not empty into drains.

**ENVIRONMENTAL ASPECTS**
For additional health and safety information consult the Safety Data Sheet.