Cascol WoodFiller

Water based wood filler developed for fixing small damages on wood e.g. knots and cracks.

Because of its good quality this wood filler is often applied on wooden floors.

The surface can be painted, lacquered and stained like wood.

<table>
<thead>
<tr>
<th>Product No.</th>
<th>Name</th>
<th>NCS-S Number</th>
<th>RAL Colour</th>
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<tbody>
<tr>
<td>3704</td>
<td>Casco Woodfiller, nature</td>
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<tr>
<td>3705</td>
<td>Casco Woodfiller, oak</td>
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<tr>
<td>3706</td>
<td>Casco Woodfiller, teak</td>
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**TECHNICAL DATA**
- **Basis:** Polymer dispersion
- **Solvent:** Water
- **Consistency:** Pasty
- **Density:** Approx. 1200 kg/m³
- **Dry solids:** Approx. 73 %
- **Service temperature:** +20°C to +60°C
- **Flash point:** None

**APPLICATION DATA**
- **Application temperature:** +10°C - +25°C.
- **Tools:** Plain towel, painter’s knife or similar tool.
- **Moisture content:** Of wood approx. 12% and air approx. 65%.
- **Application time:** Don’t apply more products that can be used in 5 minutes.
- **Dust free after:** Approx. 1 hour
- **Recoat-able after:** Approx. 2 hours
- **Storage life:** One year in closed package. May not be exposed to temperature below 10°C or above 30°C.

**DIRECTIONS FOR USE**
- Surfaces must be clean and dry. A roughening of the surface with fine sandpaper favourably affects adhesion.
- Fill knots and cracks with some excess as the product will shrink during drying.
- Deep defects must be filled several times, with drying in between.
- Layers up to 3 mm can normally be sanded after 30 minutes to 1 hour (30 min in 50% relative humidity). For thicker layers it is advisable to fill in several layers.
- After sanding and cleaning the surface can be painted, lacquered and stained like wood. When staining it is recommended to make a pre-test on a separate piece of wood.
- The product has limited resistance to moisture.

**HANDLING AND CLEANING INSTRUCTIONS**
- When working with adhesive, cleanliness must be observed. Therefore always work carefully and
systematically in order to avoid unnecessary spillage.

To remove wood filler from skin use soap and water before the glue has dried.

Equipment, tools are removed with water if wood filler is un-dried.

Cured wood filler has to be removed mechanically.

Keep out of reach of children.

Do not empty into drains.

ENVIRONMENTAL ASPECTS
For additional health and safety information consult the Safety Data Sheet.