



Ersätter: 2013-11-14

Datum: 2014-11-24

WoodFiller

Solvent based wood filler developed for mending small damages on wood e.g. knots and cracks.

Because of its good quality this wood filler is often applied on wooden floors.

The surface can be painted, lacquered and stained like wood.

- **Indoor use**
- **Short drying time**
- **Has good filling action**
- **Has smooth finish**

Product No.	Name	NCS-S Number	RAL Colour
3701	Casco Woodfiller, nature		
3702	Casco Woodfiller, oak		
3703	Casco Woodfiller, teak		

TECHNICAL DATA

Basis: Nitrocellulose and wood flower.
Solvent: Acetone, Ethylacetate, Iso-propyl alcohol
Consistency: Pasty
Density: Approx. 900 kg/m³
Dry solids: Approx. 40%
Service temperature: +20°C to +60°C
Flash point: -15°C

APPLICATION DATA

Application temperature: +10° - +25°C. Provide adequate ventilation.
Tools: Plain towel, painter's knife or similar tool.
Moisture content: Of wood approx. 12% and air approx. 65%.
Application time: Don't apply more products that can be used in 5 minutes.
Dust free after: 20-30 minutes
Recoat-able after: Approx. 2 hours
Storage life: One year in closed package. May not be exposed to temperature below 10°C or above 30°C.

DIRECTIONS FOR USE

The product contains solvents provide adequate ventilation.

Surfaces must be clean and dry. A roughening of the surface with fine sandpaper favourably affects adhesion.

Fill knots and cracks with some excess as the product will shrink during drying.

Deep defects must be filled several times, with drying in between.

Layers up to 3 mm can normally be sanded after 30 minutes to 1 hour (30 min in 50% relative humidity). For thicker layers it is advisable to fill in several layers.

After sanding and cleaning the surface can be painted, lacquered and stained like wood. When staining it is recommended to make a pre-test on a separate piece of wood

The product has limited resistance to moisture.



HANDLING AND CLEANING INSTRUCTIONS

When working with adhesive, cleanliness must be observed. Therefore always work carefully and systematically in order to avoid unnecessary spillage.

Tools are cleaned with water before the product is dried.

Cured wood filler has to be removed mechanically.

On skin, uncured wood filler is wiped off with a rag, then wash with soap and water.

Keep out of reach of children.

Do not empty into drains.

ENVIRONMENTAL ASPECTS

For additional health and safety information consult the Safety Data Sheet.

Our information is based on laboratory tests and practical experience and may, as such, be considered a guide in connection with choice of product and working method. As the user's working conditions are beyond our control, we do not assume any responsibility for the results. Our responsibility covers exclusively personal injury or damage to property which actually have been proved subsequent to faults and defects in one of the products manufactured by us.

Certifierad enligt:



Sika Sverige AB
163 08 Spånga, Sverige
Tel: +46 8 621 89 00
Web: www.casco.se